This document will be reviewed every 3 years and as changes occur.



EFFECTIVE DATE: 1/2/2023 REPLACES: 2/15/2021

REPLACES: 2/15/2021 ORIGINAL: 3/9/2000

PRODUCT SPECIFICATION REGULAR ROLLED OATS

Product Description: Cleaned, hulled, whole oat groats rolled into uniform, thin, oat flakes which

cook within 5 minutes.

Ingredient Percentage/Declaration: 100% Regular Rolled Oats

Finished Product Origin: Cochrane, WI 54622 United States

TYPICAL ANALYSIS (provided on Certificate of Analysis)

	TEST METHOD	<u>MINIMUM</u>	<u>MAXIMUM</u>
ENZYME ACTIVITY:	(AACC 22-80)	NEGATIVE	LOW
MOISTURE:	(NIR and/or AACC 44- 19)	8.0%	13.5%
DENSITY:	MEASURE: mass/volume*62.427	22 lb/ft ³	26 lb/ft ³
FLAKE THICKNESS:	AVERAGE OF 10 FLAKES	0.023"	0.029"
WATER ABSORPTION:	(AACC 88-10)	100%	150%
FOREIGN MATERIAL HULLS:	(VISUAL) PER 50g	0	7
GRANULATION (particle size)	(100g.sample, 2min,RO-TAP, W/HAMMER)		
	On US #4:	20%	
	On US #7:		70%
	On US #10:		16%
	Thru US #10:	0%	10%

- Products which are custom milled to your specifications will vary from these limits.
- This specification may be used for conventional or Organic oat products, where customer specification is unavailable.
- Naturally occurring oat crop variations may result in deviations from this specification. Significant deviations may result in specification changes.
- This product contains no additives, preservatives or chemicals.