



## PRODUCT DESCRIPTION SHEET

<b>PRODUCT:</b>	<b>Bone - In Ham Steaks</b>
	<b>Water Added - Vacuum Packaged</b>
<b>BRAND/LABEL:</b>	<b>Farmland</b>
<b>MANUFACTURER:</b>	<b>Farmland</b>
<b>PRODUCT CODE(S):</b>	<b>70247 18141 0</b>
<b>DATE:</b>	<b>July 25, 2011</b>

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### General

- All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

### Ingredients

- Cured with water, dextrose, salt, sodium phosphates, sodium nitrite

### Physical

#### Meat

- Fresh pork hams

#### Appearance

- Uniform oval shape
- True round femur bone visible
- Approximately 0.5" thick

#### Texture

- Firm, moist and tender

#### Flavor

- Fresh pork flavor with sweet, salty and smokey overtones

#### Process

- Netted
- Fully cooked
- Netting removed
- Portioned

### Packaging

- 1 steak per plain barrier bag
- Vacuum packaged and heat sealed
- Product label centered

#### Weight

- Piece – 16oz target
- Case - catch weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

#### Shipping

- |                      |                            |
|----------------------|----------------------------|
| • Case dimensions    | 18.875" x 12.125" x 4.500" |
| • Outside cubic feet | 0.596                      |
| • Per case           | 12                         |
| • Cases per pallet   | 105                        |
| • Stack pattern      | 7/layer by 15/high         |

## Code

- Four digit Julian date of production
- Lot designation
- Establishment number

## Handling

### Storage

- Fresh - Hold between 28° and 34° F

### Shelf Life

- Customer is guaranteed 30 days shelf life on delivery

## Quality

### Reporting

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company's corporate offices
- Your company's corporate offices will report the issues (along with all pertinent information) to Farmland's Quality Assurance contact person
- Farmland's Quality Assurance contact person will notify Product Management

### FMP's

- Farmland Manufacturing Practices may be made available for review on an "In Plant" basis only

## Food Safety

### HACCP

- Flow diagrams may be made available for review on an "Out of Plant" or an "In Plant" basis
- HACCP Models may be made available for review on an "In Plant" basis only

### SSOP's

- SSOP Programs may be made available for review on an "In Plant" basis only

### Recall

- RECALL Programs may be made available for review on an "In Plant" basis only

## Microbiological

### Product Testing

- Product is randomly selected for testing

### Guarantee

- This product is guaranteed to meet or exceed the stated shelf life

### Environmental

- Environmental sites are randomly selected for pathogen testing

## Contacts

### Quality Assurance

Chris Becker  
Corporate Manager, Quality Assurance  
816-243-2897

### Food Safety/ Recall

Katie Hanigan  
Vice President, Food Safety  
712-263-7383

## Nutrition

- Product Code Number: 181410
- Data submitted for this product are on an “AS PURCHASED” basis
- Serving Size = 84 grams (3 ounces)

### CN Label

- Not CN labeled

### Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	135	110		kcal
Calories from fat		40		kcal
Total fat	5.5	4.5	7	grams
Saturated Fat	1.941	1.5	8	grams
Cholesterol	55.0	45	15	milligrams
Sodium	1290.0	1080	45	milligrams
Carbohydrates	2.0	2	1	grams
Dietary Fiber	0.0	0	Not a significant source	grams
Sugars	2.0	2		grams
Protein	17.0	14		grams
Vitamin A	5.0		0	IU
Vitamin C	0.47		0	milligrams
Calcium	6.0		0	milligrams
Iron	0.567		2	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels
- Farmland certifies that the above meat product (ready for serving) contains **2.25** ounces lean meat/meat alternate per **3.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

### Product Analysis

## Confidentiality

- We regard this information as **CONFIDENTIAL & PROPRIETARY INFORMATION** of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.



Fred Nutt  
Company Representative

Director of Process Control & QA  
Title

Periodically Revised  
03/22/2011