



PRODUCT DESCRIPTION SHEET

PRODUCT: Pork Sausage Skin-On Links
BRAND/LABEL: LS Sage – Bulk – Food Service
MANUFACTURER: Farmland - Silver Medal
PRODUCT CODE(S): Farmland
70247 13109 7, 70247 13170 7
DATE: September 14, 2010

General

- All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

Ingredients

- Pork, water, salt, dextrose, flavorings, citric acid, BHT, propyl gallate, “packed in beef collagen casing”

Physical

Meat

- Fresh pork trimmings

Appearance

- Generally round in cross section – external
- Uniform particle size and fat distribution – internal
- Grayish green in color

Texture

- Firm and tender

Flavor

- Mild and meaty with sage

Dimensions

Item

Weight

Length

131097

1.0 oz \pm 0.15 oz

3.75” \pm 0.15”

131707

2.0 oz \pm 0.15 oz

3.75” \pm 0.15”

Packaging

- Poly lined
- Placed on grease proof coated parchment paper
- Two rows per layer divided by paper
- Links parallel without criss-crossing

Weight

- Piece - variable (see dimensions)
- Case - 10 lbs net weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

Shipping

- Case dimensions 10.875" x 8.875" x 5.750"
- Outside cubic feet 0.321
- Piece per case Variable
- Cases per pallet 112
- Stack pattern 16/layer by 7/high

Code

- Four digit “Julian” date of packaging in the form of DDDY
- Lot designation
- Establishment number

Handling

Storage

- Hold at or below 0° F
- Do not refreeze unused portion of case

Shelf Life

- Customer is guaranteed 30 days shelf life on delivery

Quality

Reporting

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company’s corporate offices
- Your company’s corporate offices will report the issues (along with all pertinent information) to Farmland’s Quality Assurance contact person
- Farmland’s Quality Assurance contact person will notify Product Management

FMP’s

- Farmland Manufacturing Practices may be made available for review on an “In Plant” basis only

Food Safety

HACCP

- Flow diagrams may be made available for review on an “Out of Plant” or an “In Plant” basis
- HACCP Models may be made available for review on an “In Plant” basis only

SSOP’s

- SSOP Programs may be made available for review on an “In Plant” basis only

Recall

- RECALL Programs may be made available for review on an “In Plant” basis only

Microbiological

Product Testing

- Product is randomly selected for testing

Guarantee

- This product is guaranteed to meet or exceed the stated shelf life

Contacts

Quality Assurance

Gary Fisher
Corporate Manager, Quality Assurance
800-222-7578

Food Safety/ Recall

Katie Hanigan
Vice President, Food Safety
712-263-7383

Nutrition

- Product Code Number: 131097
- Data submitted for this product are on an “AS CONSUMED” basis
- Serving Size = 62 grams (3 pan fried links)

CN Label

- Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	454	280		kcal
Calories from fat	371	230		kcal
Total fat	41.2	26.0	40	grams
Saturated Fat	15.3	9.0	45	grams
Trans Fat	0	0		grams
Cholesterol	106	65	22	milligrams
Sodium	898	560	23	milligrams
Carbohydrates	1	1	0	grams
Dietary Fiber	0	0	Not a significant source	grams
Sugars	1	1		grams
Protein	18	11		grams
Vitamin A	9		0	IU
Vitamin C	0.32		0	milligrams
Calcium	20		2	milligrams
Iron	0.72		2	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product

Analysis

List Variety(ies) and Cuts of Meat Used in Product:

Fresh pork trimmings

Total Weight Per Portion of Uncooked Product:	3.00 oz
Weight of Raw Meat Per Portion:	2.82 oz
Percent of Fat in Raw Meat:	Maximum 44%
Source, Type and percent of protein in VPP as purchased	None
Weight of Dry VPP in One Portion of Product	N/A
Weight of Water (Liquid) to Fully Hydrate Dry VPP in One Portion of Product	N/A
Total Weight Per Portion of Product As Purchased:	3.00 oz
Total Weight of Precooked Product:	3.00 oz
Weight of Breading (if used):	None
Weight of Precooked Meat (with VPP):	None

- Farmland certifies that the above meat product (ready for serving) contains **1.25** ounces lean meat/meat alternate per **3.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

Nutrition

- Product Code Number: 131707
- Data submitted for this product are on an "AS CONSUMED" basis
- Serving Size = 82 grams (2 pan fried links)

CN Label

- Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	454	370		kcal
Calories from fat	371	300		kcal
Total fat	41.2	34.0	52	grams
Saturated Fat	15.3	13.0	65	grams
Trans Fat	0	0		grams
Cholesterol	106	85	28	milligrams
Sodium	898	740	31	milligrams
Carbohydrates	1	1	0	grams
Dietary Fiber	0	0	Not a significant source	grams
Sugars	1	1		grams
Protein	18	15		grams
Vitamin A	9		0	IU
Vitamin C	0.32		0	milligrams
Calcium	20		2	milligrams
Iron	0.72		4	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product

Analysis

List Variety(ies) and Cuts of Meat Used in Product:

Fresh pork trimmings

Total Weight Per Portion of Uncooked Product:

4.00 oz

Weight of Raw Meat Per Portion:

3.76 oz

Percent of Fat in Raw Meat:

Maximum 44%

Source, Type and percent of protein in VPP as purchased

None

Weight of Dry VPP in One Portion of Product

N/A

Weight of Water (Liquid) to Fully Hydrate Dry

VPP in One Portion of Product

None

Total Weight Per Portion of Product As Purchased:

4.00 oz

Total Weight of Precooked Product:

4.00 oz

Weight of Breading (if used):

N/A

Weight of Precooked Meat (with VPP):

None

- Farmland certifies that the above meat product (ready for serving) contains **1.75** ounces lean meat/meat alternate per **4.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations
- We regard this information as **CONFIDENTIAL & PROPRIETARY INFORMATION** of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.

Confidentiality



Fred Nutt
Company Representative

Director of Process Control & QA
Title

Periodically Revised
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