



## PRODUCT DESCRIPTION SHEET

<b>PRODUCT:</b>	Pork Sausage Morning Patties
<b>BRAND/LABEL:</b>	Food Service – Bulk - Formax
<b>MANUFACTURER:</b>	Farmland - Bronze Medal
<b>PRODUCT CODE(S):</b>	Farmland
<b>DATE:</b>	70247 13029 7, 70247 13131 7
	April 4, 2011

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### General

- All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

### Ingredients

- Pork, water, textured vegetable protein [soy protein concentrate, zinc oxide, niacinamide, ferrous sulfate, copper gluconate, vitamin A palmitate, calcium pantothenate, thiamine mononitrate (B1), pyridoxine hydrochloride (B6), riboflavin (B2) and cyanocobalamin (B12)], salt, flavorings, hydrolyzed wheat gluten protein, seasoning [hydrolyzed corn protein, hydrolyzed soy, corn, wheat gluten, protein, autolyzed yeast extract, corn syrup solids, thiamine hydrochloride, disodium inosinate, disodium guanylate], hydrolyzed corn torula and brewers yeast, wheat gluten, soy protein, citric acid, BHT, propyl gallate

### Physical

#### Meat

- Fresh pork trimmings

#### Appearance

- Round patties
- Uniform particle size and fat distribution
- Diameter - 3.0"
- Thickness - 130297 - 0.5"
- Thickness - 131317 - 0.4"

#### Texture

- Firm but tender

#### Flavor

- Mild and meaty with sage and salt overtones

#### Process

- Meat mixed with dry ingredients
- Pressed to dimension
- Packaged

### Packaging

- Poly lined case
- 2 single rows of patties per layer divided by paper
- Label firmly affixed to end panel of shipper

## **Weight**

- Piece - 130297 - 2.0 ounces
- Piece - 131317 - 1.5 ounces
- Case - 12 pounds net weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

## **Shipping**

- Case dimensions 14.625" x 7.375" x 6.500"
- Outside cubic feet 0.406
- Pieces per case Variable
- Cases per pallet 105
- Stack pattern 15/layer by 7/high

## **Code**

- Four digit Julian date of production in the form of “DDDY”
- Lot designation
- Establishment number

## **Handling**

### **Storage**

- Hold at or below 0° F

### **Shelf Life**

- Customer is guaranteed 30 days shelf life on delivery

## **Quality**

### **Reporting**

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company’s corporate offices
- Your company’s corporate offices will report the issues (along with all pertinent information) to Farmland’s Quality Assurance contact person
- Farmland’s Quality Assurance contact person will notify Product Management

### **FMP’s**

- Farmland Manufacturing Practices may be made available for review on an “In Plant” basis only

## **Food Safety**

### **HACCP**

- Flow diagrams may be made available for review on an “Out of Plant” or an “In Plant” basis
- HACCP Models may be made available for review on an “In Plant” basis only

### **SSOP’s**

- SSOP Programs may be made available for review on an “In Plant” basis only

### **Recall**

- RECALL Programs may be made available for review on an “In Plant” basis only

# Microbiological

## Product Testing

- Product is randomly selected for testing

## Guarantee

- This product is guaranteed to meet or exceed the stated shelf life

# Contacts

## Quality Assurance

Gary Fisher  
Corporate Manager, Quality Assurance  
800-222-7578

## Food Safety/ Recall

Katie Hanigan  
Vice President, Food Safety  
712-263-7383

# Nutrition

- Product Code Number: 130297
- Data submitted for this product are on an “AS CONSUMED” basis
- Serving Size = 82 grams (2.9 ounces pan fried) - (2 pan fried patties)

## CN Label

- Not CN labeled

## Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	470	390		kcal
Calories from fat	398	330		kcal
Total fat	44.1	36.0	55	grams
Saturated Fat	16.4	13.0	65	grams
Trans Fat	0	0		grams
Cholesterol	88	75	25	milligrams
Sodium	1211	990	41	milligrams
Carbohydrates	1	1	0	grams
Dietary Fiber	0	0	Not a significant source	grams
Sugars	1	1		grams
Protein	16	13		grams
Vitamin A	96		2	IU
Vitamin C	0.17		0	milligrams
Calcium	53		4	milligrams
Iron	1.56		8	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

## Product Analysis

List Variety(ies) and Cuts of Meat Used in Product:	Fresh pork trimmings
Total Weight Per Portion of Uncooked Product:	3.85 oz
Weight of Raw Meat Per Portion:	3.03 oz
Percent of Fat in Raw Meat:	Maximum 50%
Source, Type and percent of protein in VPP as purchased	Soy Protein Concentrate
Soy Protein Concentrate	64.8%
Weight of Dry VPP in One Portion of Product	0.282 oz
Weight of Water (Liquid) to Fully Hydrate Dry VPP in One Portion of Product	0.396 oz
Total Weight Per Portion of Product As Purchased:	4.00 oz
Total Weight of Precooked Product:	4.00 oz
Weight of Breading (if used):	None
Weight of Precooked Meat (with VPP):	1.88 oz

- Farmland certifies that the above meat product (ready for serving) contains **1.75** ounces lean meat/meat alternate per **4.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

## Nutrition

- Product Code Number:131317
- Data submitted for this product are on an "AS CONSUMED" basis
- Serving Size = 62 grams (2.2 ounces pan fried) - (2 pan fried patties)

## CN Label

- Not CN labeled

## Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	% Daily Values (rounded)	Unit Weight
Calories	470	290		kcal
Calories from fat	398	250		kcal
Total fat	44.1	27.0	42	grams
Saturated Fat	16.4	10.0	50	grams
Trans Fat	0	0		grams
Cholesterol	88	55	18	milligrams
Sodium	1211	750	31	milligrams
Carbohydrates	1	1	0	grams
Dietary Fiber	0		Not a significant source	grams
Sugars	1	0		grams
Protein	16	10		grams
Vitamin A	96		2	IU
Vitamin C	0.17		0	milligrams
Calcium	53		4	milligrams
Iron	1.56		6	milligrams
Moisture				grams
Ash				grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

## Product Analysis

List Variety(ies) and Cuts of Meat Used in Product:	Fresh pork trimmings
Total Weight Per Portion of Uncooked Product:	2.89 oz
Weight of Raw Meat Per Portion:	2.28 oz
Percent of Fat in Raw Meat:	Maximum 50%
Source, Type and percent of protein in VPP as purchased	Soy Protein Concentrate
Soy Protein Concentrate	64.8%
Weight of Dry VPP in One Portion of Product	0.212 oz
Weight of Water (Liquid) to Fully Hydrate Dry VPP in One Portion of Product	0.396 oz
Total Weight Per Portion of Product As Purchased:	3.00 oz
Total Weight of Precooked Product:	3.00 oz
Weight of Breading (if used):	None
Weight of Precooked Meat (with VPP):	1.41 oz

- Farmland certifies that the above meat product (ready for serving) contains **1.25** ounces lean meat/meat alternate per **3.00** ounces when prepared according to directions
- It is understood that the above named product will be used as a meal component for which federal reimbursement will be claimed and that records are available to support the analysis information indicated above
- The above analysis information conforms to all applicable federal regulations

## Confidentiality

- We regard this information as **CONFIDENTIAL & PROPRIETARY INFORMATION** of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.



Fred Nutt  
Company Representative

Director of Process Control & QA  
Title

Periodically Revised  
03/22/2011