



PRODUCT: Meat Franks

Made with Pork and Beef - Food Service

BRAND/LABEL: Farmland MANUFACTURER: Farmland

PRODUCT CODE(S): 70247 81099 7, 70247 81100 7, 70247 81101 7,

70247 81150 7, 70247 81098 7, 70247 81180 7,

70247 81353 7

0 1/0

DATE: March 28, 2011

General

• All product is produced in accordance with good manufacturing practices and conforms to all applicable federal, state and local regulations

Ingredients

 Pork, water, beef, salt, sorbitol, flavorings, hydrolyzed beef stock, sodium erythorbate, sodium nitrite

Physical

Meat

- Fresh pork trimmings
- Fresh beef trimmings

Appearance

- Free from grease, fat caps, and pitting external
- Smooth with lean meat visible internal
- Light to medium reddish brown internal
- Uniform slightly brown smoked external
- Skinless

Texture

• Firm, moist and tender

Flavor

Mild and meaty with a slight hickory smoke flavor

Process

- Fully cooked
- Roller grillable

Dimensions

	Size	Lengtn	Count/Case
 810987 	4 per pound	5.875"	40-42
 810997 	8 per pound	5.875"	80-85
 811007 	10 per pound	5.875"	100-106
 811017 	6 per pound	10.50"	60-64
 811507 	5 per pound	5.875"	50-52
 811807 	6 per pound	5.875"	60-64
 813537 	2 per pound	10.50"	20-22

Packaging

- Polv lined case
- Franks neatly stacked without criss-crossing

Weight

- Piece variable (see dimensions)
- Case 10 lbs per net weight
- Slight variation in piece weights are possible due to normal process variance, however, average weights per box will meet or exceed the stated weight

Shipping

- Case dimensions 11.875" x 7.125" x 6.688"
- Outside cubic feet
 Pieces per case
 Cases per pallet
 0.327
 Variable
 180
- Stack pattern 20/layer by 9/high

Code

- Four digit Julian date of production in the form of DDDY
- Lot designation
- Establishment number

Handling

Storage

- Hold at or below 0° F
- Keep frozen prior to use

Shelf Life

Customer is guaranteed 30 days shelf life on delivery

Quality

Reporting

- If quality issues arise, make sure that all packaging and product are saved for review and retrieval of pertinent information (i.e., producing facility, lot, etc...)
- All quality issues should be reported to your company's corporate offices
- Your company's corporate offices will report the issues (along with all pertinent information) to Farmland's Quality Assurance contact person
- Farmland's Quality Assurance contact person will notify Product Management

GMP's

• Good Manufacturing Practices may be made available for review on an "In Plant" basis only

Food Safety

HACCP

- Flow diagrams may be made available for review on an "Out of Plant" or an "In Plant" basis
- HACCP Models may be made available for review on an "In Plant" basis only

SSOP's

• SSOP Programs may be made available for review on an "In Plant" basis only

Recall

• RECALL Programs may be made available for review on an "In Plant" basis only

Microbiological

Product Testing

• Product is randomly selected for testing

Guarantee

This product is guaranteed to meet or exceed the stated shelf life

Contacts

Quality Assurance **Chris Becker**

Corporate Manager, Quality Assurance

816-243-2897

Food Safety/ Recall Katie Hanigan

Vice President, Food Safety

712-263-7383

Nutrition

• Product Code Number: 810987 (4/1)

• Data submitted for this product are on an "AS PURCHASED" basis

• Serving Size = 113 grams (4 ounces)

CN Label

• Not CN labeled

Nutrient
Analysis

Nutrients/ Calories	Per Serving Label Value (rounded)	% Daily Value (rounded)	Unit Weight
Calories	360		kcal
Calories from fat	300		kcal
Total fat	33	51	grams
Saturated Fat	12	61	grams
Trans Fat	0		grams
Cholesterol	70	23	milligrams
Sodium	970	41	milligrams
Carbohydrates	2	1	grams
Dietary Fiber	0	0	grams
Sugars	0		grams
Protein	14		grams
Vitamin A		0	IU
Vitamin C		0	milligrams
Calcium		4	milligrams
Iron		4	milligrams
Moisture			grams
Ash			grams

• The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

• Each 4.00 oz. Hot Dog provides 4.00 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

Nutrition

- Product Code Number: 811507
- Data submitted for this product are on an "AS PURCHASED" basis
- Serving Size = 91 grams (3.2 ounces)

CN Label

• Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	Unit Weight
Calories	320.0	290.0	kcal
Calories from fat			kcal
Total fat	29.1	26.5	grams
Saturated Fat	11.4	10.3	grams
Trans Fat	0	0	grams
Cholesterol	55.3	50.0	milligrams
Sodium	1052.4	957.7	milligrams
Carbohydrates	2.5	2.3	grams
Dietary Fiber	0.2	0.1	grams
Sugars			grams
Protein	11.2	10.2	grams
Vitamin A	87.9	80.1	IU
Vitamin C	2.3	2.1	milligrams
Calcium	43.9	40.0	milligrams
Iron	1.0	0.9	milligrams
Moisture			grams
Ash			grams

• The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

• Each 3.20 oz. Hot Dog provides 3.00 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

- Product Code Number: 811807, 811017 (6/1)
- Data submitted for this product are on an "AS PURCHASED" basis
- Serving Size = 76 grams (2.6 ounces)

CN Label

• Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	Unit Weight
Calories	320.0	240.0	kcal
Calories from fat			kcal
Total fat	29.1	22.0	grams
Saturated Fat	11.4	9.0	grams
Trans Fat	0	0	grams
Cholesterol	55.3	40.3	milligrams
Sodium	1052.4	800.0	milligrams
Carbohydrates	2.5	2.0	grams
Dietary Fiber	0.2	0.1	grams
Sugars			grams
Protein	11.2	8.0	grams
Vitamin A	87.9	66.9	IU
Vitamin C	2.3	1.7	milligrams
Calcium	43.9	33.0	milligrams
Iron	1.0	0.8	milligrams
Moisture			grams
Ash			grams

• The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

• Each 2.60 oz. Hot Dog provides 2.50 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

- Product Code Number: 810997 (8/1)
- Data submitted for this product are on an "AS PURCHASED" basis
- Serving Size = 57 grams (2 ounces)

CN Label

• Not CN labeled

Nutrient
Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	Unit Weight
Calories	320.0	180.0	kcal
Calories from fat			kcal
Total fat	29.1	16.6	grams
Saturated Fat	11.4	6.5	grams
Trans Fat	0	0	grams
Cholesterol	55.3	31.5	milligrams
Sodium	1052.4	599.9	milligrams
Carbohydrates	2.5	1.4	grams
Dietary Fiber	0.2	0.1	grams
Sugars			grams
Protein	11.2	6.4	grams
Vitamin A	87.9	50.2	IU
Vitamin C	2.3	1.3	milligrams
Calcium	43.9	25.1	milligrams
Iron	1.0	0.6	milligrams
Moisture			grams
Ash			grams

• The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

• Each 2.00 oz. Hot Dog provides 2.00 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

- Product Code Number: 811007 (10/1)
- Data submitted for this product are on an "AS PURCHASED" basis
- Serving Size = 45 grams (1.6 ounces)

CN Label

• Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	Unit Weight
Calories	320.0	140.0	kcal
Calories from fat			kcal
Total fat	29.1	13.1	grams
Saturated Fat	11.4	5.1	grams
Trans Fat	0	0	grams
Cholesterol	55.3	24.9	milligrams
Sodium	1052.4	473.6	milligrams
Carbohydrates	2.5	1.1	grams
Dietary Fiber	0.2	0.1	grams
Sugars			grams
Protein	11.2	5.0	grams
Vitamin A	87.9	39.6	IU
Vitamin C	2.3	1.0	milligrams
Calcium	43.9	19.8	milligrams
Iron	1.0	0.5	milligrams
Moisture			grams
Ash			grams

- The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels
- Product Analysis
- Each 1.60 oz. Hot Dog provides 1.50 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

- Product Code Number: 813537 (2/1)
- Data submitted for this product are on an "AS PURCHASED" basis
- Serving Size = 191 grams (8 ounces)

CN Label

• Not CN labeled

Nutrient Analysis

Nutrients/ Calories	Per 100 gram (not rounded)	Per Serving Label Value (rounded)	Unit Weight
Calories	320.0	715.0	kcal
Calories from fat			kcal
Total fat	29.1	65.8	grams
Saturated Fat	11.4	25.7	grams
Trans Fat	0	0	grams
Cholesterol	55.3	125.0	milligrams
Sodium	1050.0	2380.0	milligrams
Carbohydrates	2.5	5.7	grams
Dietary Fiber	0.2	0.4	grams
Sugars			grams
Protein	11.2	25.3	grams
Vitamin A	88.0	198.9	IU
Vitamin C	2.3	5.2	milligrams
Calcium	44.0	99.3	milligrams
Iron	1.0	2.3	milligrams
Moisture			grams
Ash			grams

• The above nutrient analyses represent typical production lots, these are not guaranteed as minimum or maximum levels

Product Analysis

• Each 8.00 oz. Hot Dog provides 8.00 oz. equivalent meat for the Child Nutritional Meal Pattern Requirements.

Confidentiality

• We regard this information as CONFIDENTIAL & PROPRIETARY INFORMATION of Farmland - Meats Group. It shall not be disclosed, copied or used for any purpose other than that for which it is specifically furnished, without prior written consent of Farmland - Meats Group.

Fred Nutt Company Representative Director of Process Control & QA Title Periodically Revised 03/28/2011