

## **Customer Product Specification**

<b>Brite Item Code</b>	36763		
<b>Item Description</b>	Corn Whole Kernel Low Sodium 603 x 700 106 oz.		
Issue Date			History: Issue B 3/09/11 Issue C
	June 14, 2013	Issue D	11/01/12 <b>Issue D</b> 6/14/13
Approved	K. Challoner		page 1 of 3

**Full Description:** C

Canned Whole Kernel Corn is prepared from succulent yellow corn consisting of cut kernels of corn packed with water, sugar and salt. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

#### **Quality Characteristics:**

Quality	Must meet USDA Grade A. Must comply with the US Standards of Grades of Canned Whole Kernel Corn, with modifications noted within		
	these specifications.		
Color	Product shall possess a practically uniform, bright color typical of the		
	product.		
Maturity	Kernels are tender and are in the milk or early cream stage of maturity.		
Defects	Practically free from defects. The presence of husk, silk, pieces of cob,		
	EVM and discolored kernels shall not more than slightly detract from		
	appearance of product.		

#### **Physical Characteristics:**

Seneca Foods Corporation produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.

Net Weight	106 oz. (3.01kg)
Container Size	603 x 700
Pack Configurations	6 cans
Available	

Brix	Range 7.5 – 8.5°
Salt – Homogenized Sample	Range 0.19 – 0.28% Target 0.24%
at the time of production	
pН	Range 5.8 – 6.7
Vacuum	Minimum 3" at sea level.
Allergens	None

Shelf Life	36 months when stored at optimal conditions.



# **Customer Product Specification**

<b>Brite Item Code</b>	36763		
<b>Item Description</b>	Corn Whole Kernel Low Sodium 603 x 700 106 oz.		
Issue Date			History: Issue B 3/09/11 Issue C
	June 14, 2013	Issue D	11/01/12 <b>Issue D</b> 6/14/13
Approved	K. Challoner		page 2 of 3

#### **Microbiological Characteristics:**

All SFC canned products are thermally processed to be commercially sterile per US FDA and GMP regulations.

#### **General Information:**

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Parts 110 & 113). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program, but at this time there is not a certification for Low Acid Canning Facilities. Our HACCP Plans are available for review at each location.

Seneca Foods is in current compliance with the Food Safety Modernization Act, signed in 2011. While several provisions of the act are still in review and development stage, we will continue to monitor and update our programs as needed. All of our facilities have re-registered as part of this act.



# **Customer Product Specification**

<b>Brite Item Code</b>	36763			
Item Description	Corn Whole Kernel Low Sodium 603 x 700 106 oz.			
Issue Date			History: Issue B 3/09/11 Issue C	
	June 14, 2013	Issue D	11/01/12 <b>Issue D</b> 6/14/13	
Approved	K. Challoner		page 3 of 3	

## **Nutritional Information:**

Nutrition Facts*				
Serving Size 1/2 Cup (125g)				
Servings Per Container see below				
Amount Per Serving				
Calories	80	Cal	ories from	fat 10
			%Daily V	alue*
Total Fat	1g			2%
Saturated Fat	0g			0%
Trans Fat	0g			
Cholesterol	0mg			0%
Sodium	140mg			6%
Potassium	150mg			4%
Total Carbohydrate	17g			6%
Dietary Fiber	2g			8%
Sugars	4g			
Protein	2g			
	J			
Vitamin A 0% • Vitamin C 6%				
Calcium 0% • Iron 0%				
*Percent Daily Values are based on a 2,000 calorie				
diet. Your daily values may be higher or lower				
depending on your calorie needs:	Calories	2,000	2,500	
Total Fat	Less than	65q	80g	
Sat Fat	Less than	20g	25g	
Cholesterol	Less than	300mg	300mg	
Sodium	Less than	2,400mg	2,400mg	
Potassium	Less than	3,500mg	3,500mg	
Total Carbohydrates		300g	375g	
Dietary Fiber		25g	30g	
Calories per gram:				
Fat 9 · Carbohydrates 4 · Protein 4				

INGREDIENTS: CORN, WATER, SUGAR, SALT

## Servings per Container:

Container Size	Weight		Servings
603 x 700	6 lb. 10 oz.	3.01kg	About 24