



## Customer Product Specification

<b>Brite Item Code</b>	<b>35793</b>		
<b>Item Description</b>	<b>Carrots Sliced Low Sodium 1.25 – 1.5 inch 603 x 700 105 oz.</b>		
<b>Issue Date</b>	<b>June 17, 2013</b>	<b>Issue C</b>	<b>History: Issue A 10/19/10 Issue B 10/26/12 Issue C 6/17/13</b>
<b>Approved</b>	<b>K. Challoner</b>		<b>page 1 of 3</b>

**Full Description:** Sliced Carrots are prepared from clean, sound carrots packed in water with salt and calcium chloride. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

### **Quality Characteristics:**

<b>Style</b>	Sliced – carrots, which are cut into slices not thicker than 1/4”.
<b>Quality</b>	Must meet USDA Grade A. Must comply with the US Standards for Grades of Canned Carrots, with modifications noted within these specifications.
<b>Color</b>	Shall be bright and typical uniform yellow-orange color. Presence of green units does not more than slightly affect appearance or eating quality. Optimal is deep orange color.
<b>Size</b>	Sliced – shall not be more than 1/4” in thickness. In 90 percent, by count, the slices that are most uniform in diameter, the diameter of the slice with the greatest diameter is not more than twice the diameter of the slice with the smallest diameter.
<b>Maturity</b>	Must be tender but not mushy and possess a fine and even texture, free from stringiness. Units must have a clean cut appearance and show no more than a trace of sloughing in the brine and which does not noticeably affect appearance or eating quality.
<b>Defects</b>	Sliced – not more than 3% by weight defective units; not more than 5% by weight are crown or small taproot cuts.

### **Physical Characteristics:**

Seneca Foods Corporation produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.

**PROPRIETARY TO SENECA FOODS**

Seneca Foods Corp., 418 East Conde St., Janesville, WI 53546; phone 608 757-6000; fax 608 752-5042



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<b>Net Weight</b>	6 lb. 9 oz. (2.98 kg)
<b>Container Size</b>	603 x 700 can
<b>Pack Configurations Available</b>	6 pack

<b>Salt – Homogenized Sample at the time of production</b>	Range 0.20 – 0.29%. Target 0.25%.
<b>pH</b>	Range 5.0 – 5.6
<b>Vacuum</b>	Minimum 3” at sea level.
<b>Allergens</b>	None

<b>Shelf Life</b>	36 months when stored at optimal conditions.
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### Microbiological Characteristics:

All SFC canned products are thermally processed to be commercially sterile per US FDA and GMP regulations.

### General Information:

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Parts 110 & 113). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program, but at this time there is not a requirement for Low Acid Canning Facilities. Our HACCP Plans are available for review at each location.

Seneca Foods is in current compliance with the Food Safety Modernization Act, signed in 2011. While several provisions of the act are still in review and development stage, we will continue to monitor and update our programs as needed. All of our facilities have re-registered as part of this act.

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### Nutritional Information:

Nutrition Facts*			
Serving Size 1/2 Cup (120g)			
Servings Per Container    see below			
Amount Per Serving			
Calories	30	Calories from fat 0	
%Daily Value*			
Total Fat	0g	0%	
Saturated Fat	0g	0%	
Trans Fat	0g		
Cholesterol	0mg	0%	
Sodium	140mg	6%	
Potassium	90mg	2%	
Total Carbohydrate	6g	3%	
Dietary Fiber	2g	8%	
Sugars	4g		
Protein	less than 1g		
Vitamin A 150%    •    Vitamin C 0%			
Calcium 0%        •        Iron 0%			
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Potassium	Less than	3,500mg	3,500mg
Total Carbohydrates		300g	375g
Dietary Fiber		25g	30g
Calories per gram:			
Fat 9    Carbohydrates 4    Protein 4			

INGREDIENTS: CARROTS, WATER, SALT, CALCIUM CHLORIDE

Servings per Container:

Container Size	Weight		Servings
603 x 700	6 lb. 9 oz.	2.98kg	About 25

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