



Customer Product Specification

Brite Item Code	33893		
Item Description	Beans Green Cut Mixed Sieve Low Sodium 603 x 700 101 oz.		
Issue Date	June 27, 2013	Issue E	History: Issue C 6/04/11 Issue D 11/01/12 Issue E 6/27/13
Approved	K. Challoner		page 1 of 3

Full Description: Mixed Sieve Cut Green Beans are prepared from stemmed, succulent pods of the green bean plant with water and salt. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

Quality Characteristics:

Style	Mixed Sieve cuts – Pieces of pods cut transversely of which do not have a consistent sieve size or greater than 12% by count of the beans fall outside of a specific sieve size are classified as mixed sieve.
Quality	Must meet USDA Grade A. Must comply with the US Standards for Grades of Canned Green Beans, with modifications noted within these specifications.
Color	The pods or pod sections may possess a slight variation in color, of which not more than 5% by count may vary markedly from a uniform and typical color of young and tender beans of the variety.
Maturity	Not more than 2% by count of the units may possess tough strings. Not more than 50% by count of the units may have sloughing of the epidermis.
Defects	Must be practically free from defects. Not more than 5% of the drained weight of the green beans for all defects. This excludes seeds and seed pieces.
Media	Liquid must be very clear with not more than a trace of suspended material/sediment.

Physical Characteristics:

Seneca Foods Corporation produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.

PROPRIETARY TO SENECA FOODS

Seneca Foods Corp., 418 East Conde St., Janesville, WI 53546 phone 608 757-6000; fax 608 752-5042



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Net Weight	101 oz. (2.86 kg)
Container Size	603 x 700
Pack Configurations Available	6 cans

Salt - Homogenized Sample at the time of production	Range 0.20 – 0.29% Target – 0.25%
pH	Range 4.8 – 5.6
Vacuum	Minimum 3” at sea level.
Allergens	None

Shelf Life	36 months when stored at optimal conditions.
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Microbiological Characteristics:

All SFC canned products are thermally processed to be commercially sterile per US FDA and GMP regulations.

General Information:

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Parts 110 & 113). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program, but at this time there is not a certification for Low Acid Canning Facilities. Our HACCP Plans are available for review at each location.

Seneca Foods is in current compliance with the Food Safety Modernization Act, signed in 2011. While several provisions of the act are still in review and development stage, we will continue to monitor and update our programs as needed. All of our facilities have reregistered as part of this act.

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Nutritional Information:

Nutrition Facts*			
Serving Size 1/2 Cup (120g)			
Servings Per Container see below			
Amount Per Serving			
Calories		20	Calories from fat 0
		%Daily Value*	
Total Fat	0g	0%	
Saturated Fat	0g	0%	
Trans Fat	0g		
Cholesterol	0mg	0%	
Sodium	140mg	6%	
Potassium	75mg	2%	
Total Carbohydrate	4g	1%	
Dietary Fiber	2g	8%	
Sugars	2g		
Protein	Less than 1g		
Vitamin A 4% • Vitamin C 6%			
Calcium 2% • Iron 4%			
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs:			
	Calories	2,000	2,500
Total Fat	Less than	65g	80g
Sat Fat	Less than	20g	25g
Cholesterol	Less than	300mg	300mg
Sodium	Less than	2,400mg	2,400mg
Potassium	Less than	3,500mg	3,500mg
Total Carbohydrates		300g	375g
Dietary Fiber		25g	30g
Calories per gram:			
Fat 9 • Carbohydrates 4 • Protein 4			

INGREDIENTS: GREEN BEANS, WATER, SALT

Servings per Container

Container Size	Weight		Servings
603 x 700	6 lb. 5 oz.	2.86kg	About 24

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